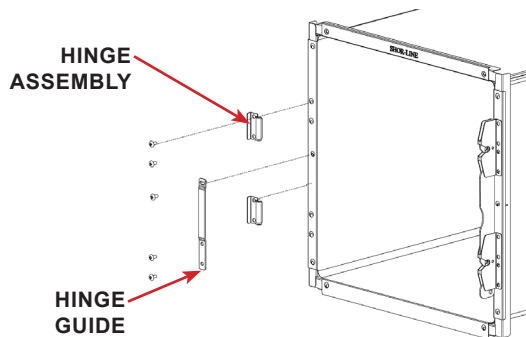


### Type II to Type III Hardware Conversion

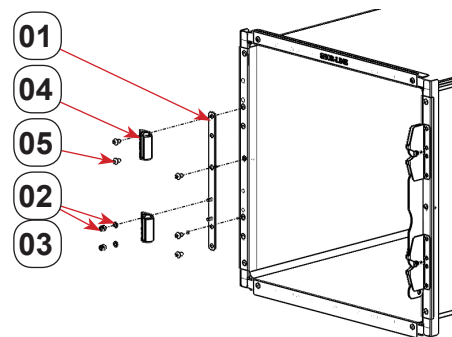
The space between the Type II and Type III hinges are different. If a Type III door is to be used on a Type II cage, a hardware conversion strip with new Type III hinges must be installed.

Five (5) additional 1" long screws are provided in the hardware kit to be used if the shorter (existing) screws are not long enough where accessories or additional trim is used.

**NOTICE** Do NOT use power tools during installation. Doing so can scratch product surfaces and/or cause hardware to fail. Do NOT over-tighten hardware.



Type II Hardware Removal



Type III Conversion Parts

Item	Part #	Description	Qty
	902.0000.18	24" Tall Cage - Hardware Conversion Strip Kit (Shown)	
	902.0000.19	30" & 36" Tall Cages - Hardware Conversion Strip Kit (Not Shown)	
01	• 702.0000.14	• 24" Tall Cage - Conversion Strip (Shown)	EA
	• 702.0000.15	• 30" & 36" Tall Cages - Conversion Strip (Not Shown)	EA
02	• 064.2500.29	• .25-20 12pt Allen Nut - Lower Hinge Allen Nut	2
03	• 065.2500.10	• .25 Split Lock Washer, Stainless Steel - Lower Hinge Washer	2
04	• 181.0066.02	• Type III Hinge Bushing Assembly (Includes a male and female bushing insert)	2
05	• 060.2507.01	• .25-20x.75" Truss HD, Stainless Steel Screw (Existing hardware to be reused)	5
	• 060.2510.05	• .25-20x1.0" Truss HD, Stainless Steel Screw (Use with accessories, not shown)	5

**STEP 1:** Open the cage door by sliding the latch bar up and swing the door to the open position (90° to cage face).

**STEP 2:** Remove the door by lifting the door up, sliding the door upward until it releases from the top Hinge.

**STEP 3:** Slide the door (downward) out of the bottom Hinge Assembly.

**STEP 4:** Remove the three screws, Hinge Guide and lower Hinge Assembly.

**STEP 5:** Remove the two screws and the upper Hinge Assembly.

**STEP 6:** Align and attach the Conversion Strip with the middle screw on the cage. Do not fully tighten the screw.

**NOTICE** The Conversion Strip is to be mounted on top of any cage bank trim strips.

**STEP 7:** Thread, but do not fully tighten the lower screws on the Conversion Strip.

**STEP 8:** Attach the upper Hinge Assembly, do not fully tighten the screws.

**NOTICE** The Hinge Strip is shipped with a Hinge Assembly mounted to the Strip, to be located on the left side of the door.

If the cage door is to be a left hand pull configuration, the Hinge assembly will have to be removed from the Hinge Strip and rotated to face the opposite direction.

**STEP 9:** Attach the lower Hinge Assembly to the two threaded posts using the washers and Allen nuts, hardware provided, if not attached.

**STEP 10:** Fully tighten the Conversion Strip and Hinge hardware once the new Door has been reinstalled/aligned.